Fig. 16

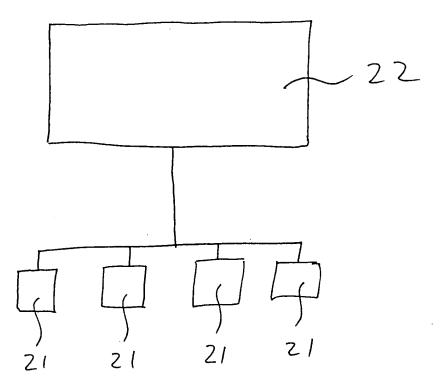


Fig. 2

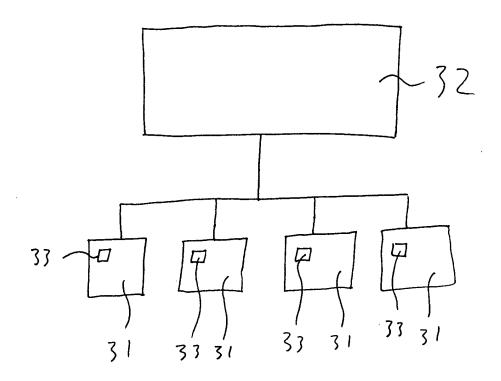


Fig. 3

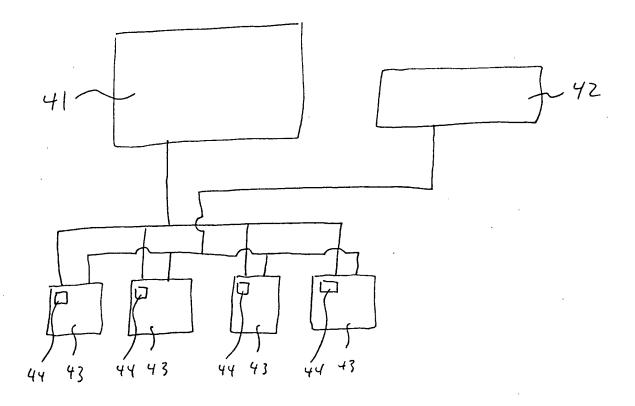


Fig. 4

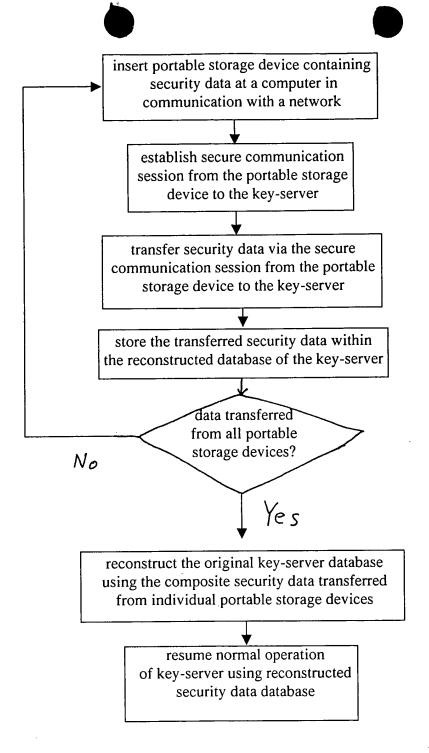


Fig. 5

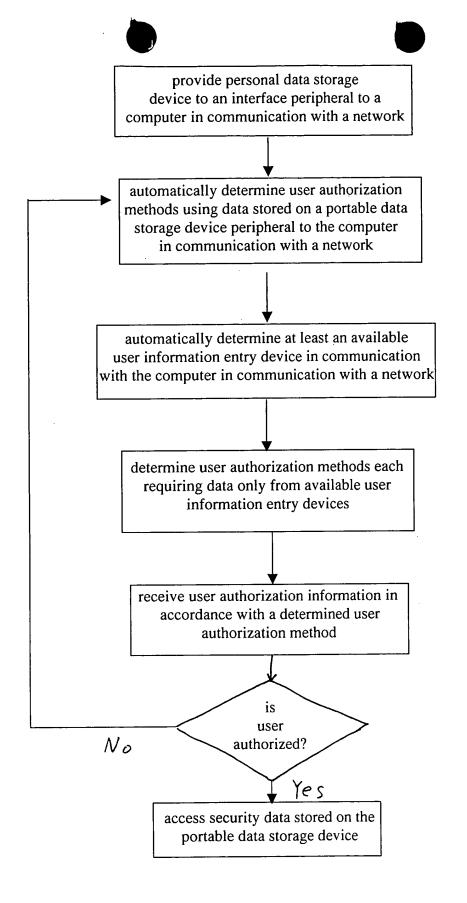


Fig. 6a

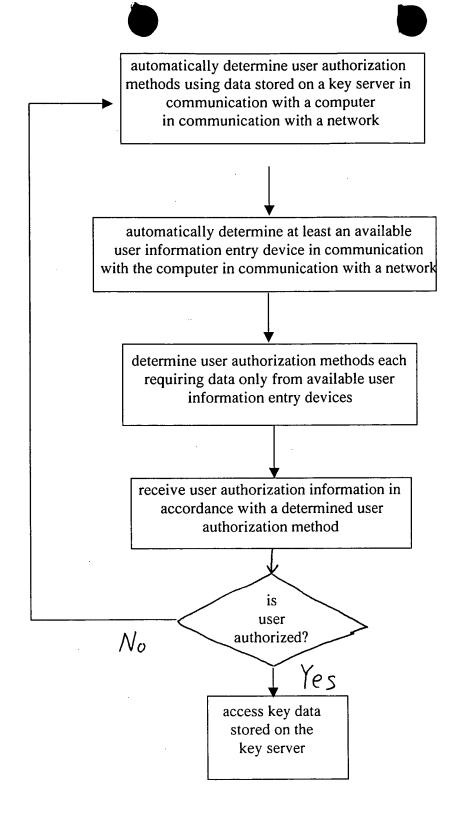


Fig. 6 b

Insert blank portable data storage device in an interface peripheral to a computer in communication with a network

establish secure communication session from the portable data

transfer secure key data via the secure communication session from the key server to the portable data storage device

storage device to the key server

store the transferred secure key data within the memory means of the portable data storage device

remove portable data storage device from the interface peripheral to a computer in communication with a network

> resume normal operation using the portable storage device for authorization purposes

Fig. 7